

09/756825

UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : 6,739,378 B2
DATED : May 25, 2004
INVENTOR(S) : Sugita et al.

Page 1 of 2

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 2,

Line 9, "such the manner" should read -- such a manner --
Line 16, "one, which" should read -- one which --
Line 32, "Such the step" should read -- Such step --
Line 37, "arises a surface" should read -- creates a surface --

Column 3,

Line 16, "during pouring a" should read -- during pouring of a --
Line 53, "cylinder in prior" should read -- cylinder prior --
Line 66, "deviation" should read -- deviation. --

Column 4,

Line 2, "pin" should read -- pin. --
Line 15, "facing to the" should read -- facing the --
Line 65, "Such the controlling" should read -- Such controlling --

Column 5,

Lines 42-43, "Such the controlling" should read -- Such controlling --
Line 67, "by drive of" should read -- by the drive of --

Column 6,

Line 3, "in the manner such" should read -- in such a manner --
Lines 13-14, "the mold are clamped" should read -- the mold is clamped --
Line 15, "such the condition, to" should read -- such condition to --
Line 52, "pipe P is opened" should read -- pipe P are opened --

Column 7,

Line 21, "regardless its" should read -- regardless of its --
Line 21, "Such the location" should read -- Such location --
Line 29, "exposes" should read -- is exposed --
Line 31, "accounting" should read -- due to --
Line 55, "20 pieces" should read -- Twenty pieces --

Column 8,

Line 61, "in said the cavity" should read -- in the cavity --
Line 64, "cavity:" should read -- cavity; --

09,756,825.

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Page 2 of 2

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 9,

Line 30, "in said the cavity" should read -- in the cavity --

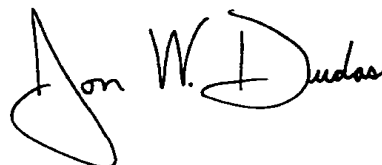
Lines 31-32, "within the activity:" should read -- within the cavity; --

Column 10,

Line 23, "bracket; and" should read -- bracket; --

Signed and Sealed this

Seventh Day of December, 2004

A handwritten signature in black ink, reading "Jon W. Dudas". The signature is stylized, with a large loop for the 'J' and a distinct 'D'.

JON W. DUDAS

Director of the United States Patent and Trademark Office